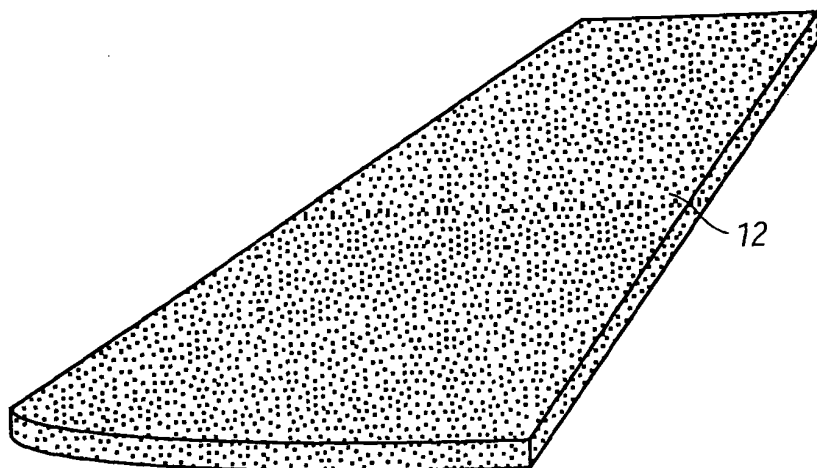
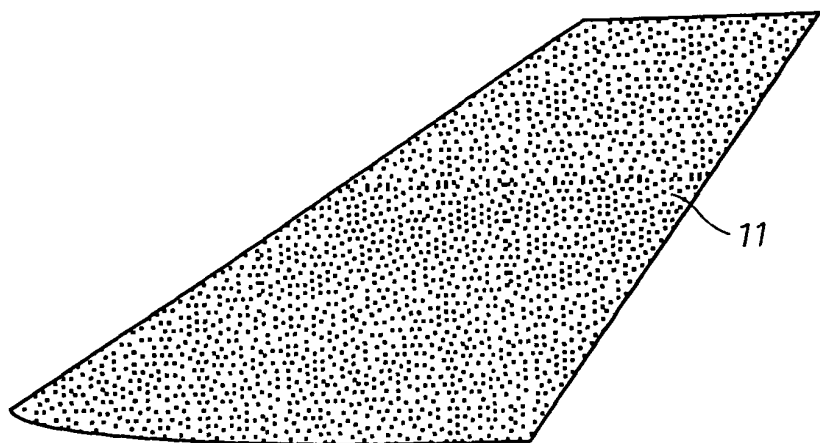


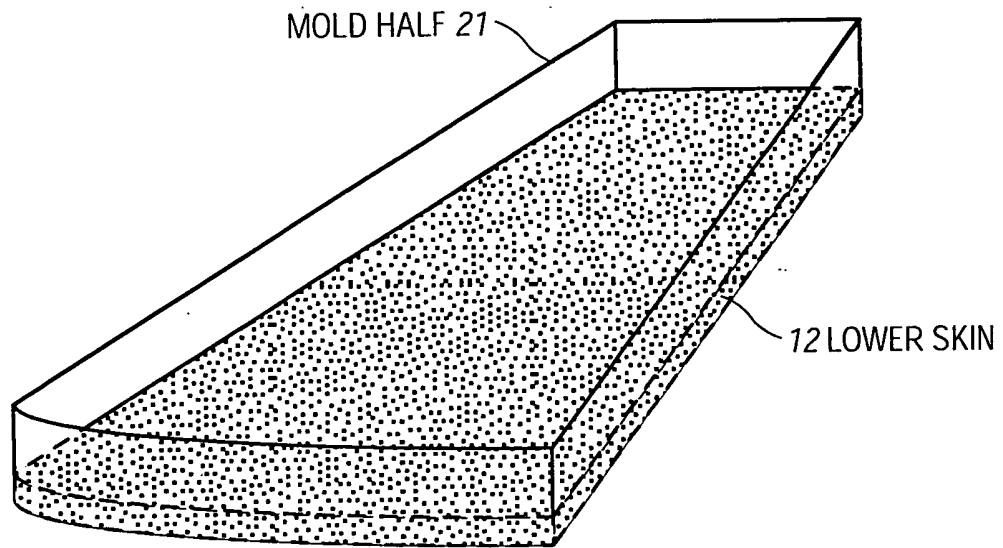
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SKIN OR LAMINATE FOR ONE SIDE OF A STRUCTURE

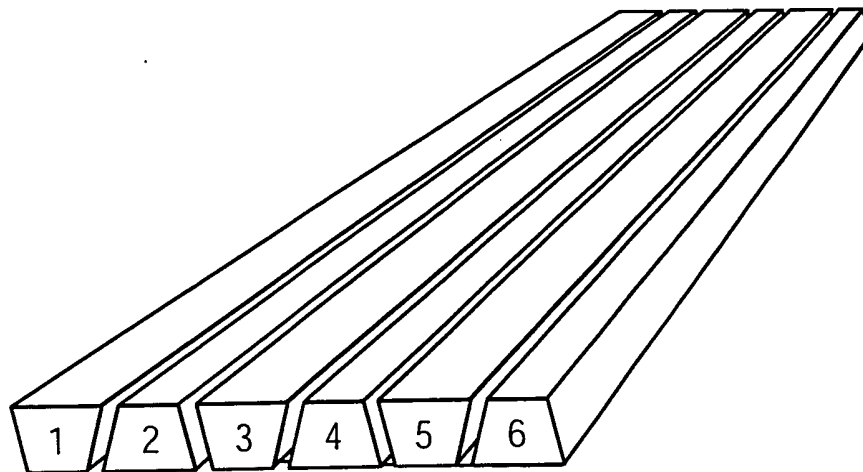
**FIG. 1**

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SKIN OR LAMINATE RESTING ON INNER SURFACE  
OF ONE MATCHED MOLD HALF

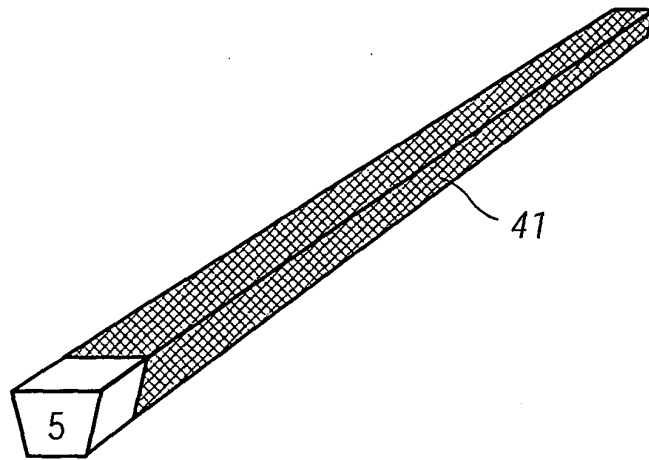
**FIG. 2**



SERIES OF SIX MANDRELS

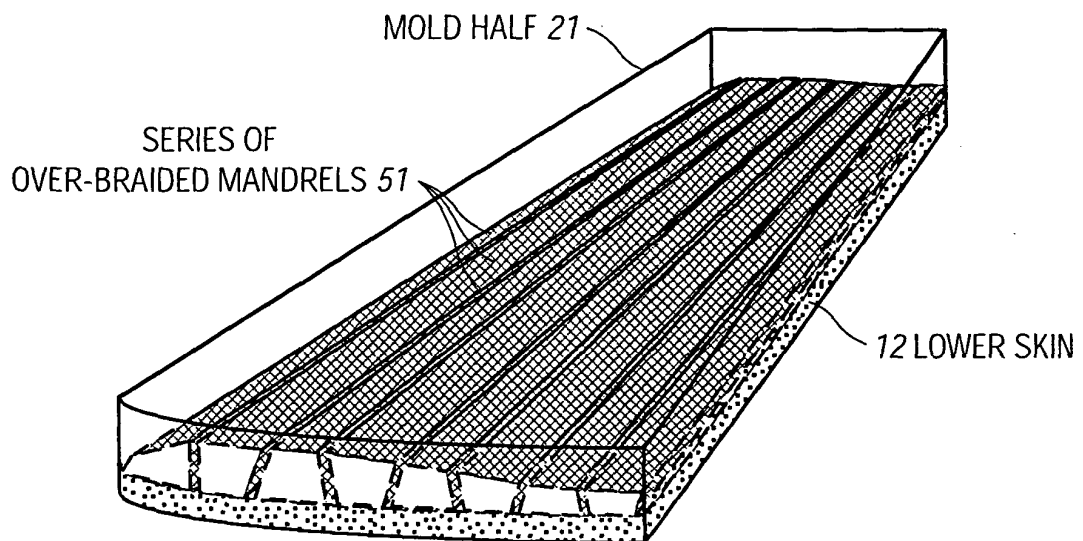
**FIG. 3**

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UNIMPREGNATED FIBERS BRAIDED OVER MANDREL NUMBER 5

**FIG. 4**



OVER-BRAIDED MANDRELS ON SKIN ON MOLD HALF

**FIG. 5**

